



A Donaldson Company

A WORLD LEADER IN FUME
EXTRACTION TECHNOLOGY

3D PrintPRO 2

USER MANUAL

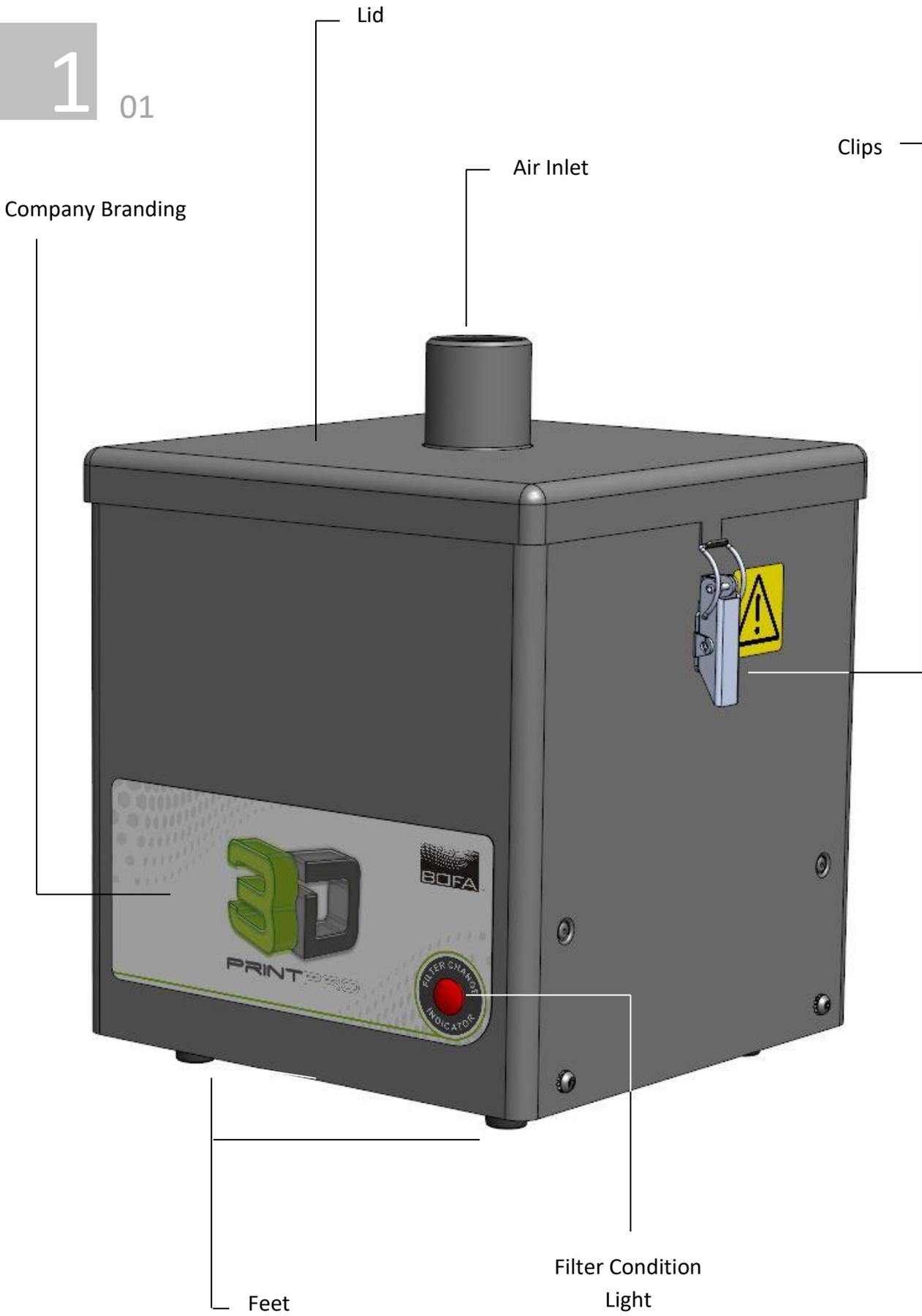


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Overview

1 01



Overview

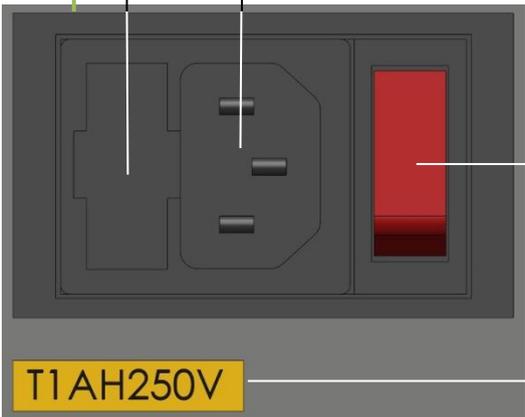
1 02



Air Outlet/Motor Cooling

Fuse Compartment

Mains Inlet



Main Isolation Switch

Fuse Rating

T1 AH250V

Safety Instructions



Important safety notes

Concerning symbols used on the extraction unit and referred to within this manual.



Danger

Refers to an immediately impending danger. If the danger is not avoided, it could result in death or severe (crippling) injury. Please consult the manual when this symbol is displayed.



Warning

Refers to a possibly dangerous situation. If not avoided it could result in death or severe injury. Please consult the manual when this symbol is displayed.



Caution

Refers to a possibly harmful situation. If not avoided, damage could be caused to the product or something in its environment.



Important (Refer to manual)

Refers to handling tip and other particularly useful information. This does not signify a dangerous or harmful situation. Refer to manual when this symbol is displayed.

Electrical Safety

The 3D Print Pro 2 has been designed to meet the safety requirements of the Low Voltage Directive 2006/95/EC (previously numbered 73/23/EEC)

Warning

When working with the pump/motor housing open, Live 230/115 volt mains components are accessible. Ensure that the rules and regulations for work on live components are always observed.

Important

To reduce the risk of fire, electric shock or injury:

1. Always isolate the system from the mains power supply before removing the pump/motor access panel.
2. Use only as described in this manual.
3. Connect the system to a properly grounded outlet.

Dangers to eyes, breathing and skin

Once used, the filter within the 3D Print Pro system may contain a mixture of particulates, some of which may be sub-micron size. When the used filters are moved it may agitate some of this particulate, which could get into the breathing zone and eyes of the operative. Additionally, depending on the materials being used, the particulate may be an irritant to the skin.

This unit should not be used on processes with sparks of flammable materials or with explosive dusts and gases, without implementation of additional precautions.

Caution: When changing used filters always wear a mask, safety shoes, goggles and gloves.

Carbon selection

Please note that the media within the filter fitted in the 3D Print Pro 2 is capable of adsorbing a wide range of organic compounds. However, it is the responsibility of the user to ensure it is suitable for the particular application it is being used on.

BOFA Technical Service

If problems arises with your 3D Print Pro unit please contact us:

- Visit our website at www.bofa.co.uk for on-line help.
- Or contact the helpline on **+44 (0) 1202 699 444**, Mon-Fri, 9am-5pm.
Email: Technical@bofa.co.uk

Serial Number

For future reference, fill in your system details in the space provided. The serial number is on the rating label located on the side/rear of the unit.

Serial Number:

□ □ / **3 D - P R I N T P R O - 2** - □ □ □

Safety Instructions



Warning and Information labels

The following listing details labels used on your 3D Print Pro extraction unit.

Goggles, Gloves & Mask Label



Location: Front face of filter.

Meaning: Goggles, Gloves and Masks should be worn while handling used filters.

Do Not Cover Label



Location: Bottom panel.

Meaning: Do not cover any louvers or holes adjacent to the label.

Electrical Danger



Location: Bottom Panel

Meaning: Removal of panels with this label attached will allow access to potentially live components.

Warning Label



Location: Next to release clips.

Meaning: Power should be isolated before the panel with this label attached is opened/ removed.

Serial Number Label



Location: Next to mains inlet.

Meaning: This label contains a variety of information about the extraction unit, including.

- Company name, Address & Contact number
- Extractor model
- Unit serial number
- Operating voltage range
- Maximum current load
- Operating frequency
- Year of Manufacture
- Relevant approval markings/ logos

PLEASE NOTE: If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment maybe compromised.

Fire Risk Warning

In the very rare event that a burning ember or spark is drawn into the fume extraction unit, it may be possible that the filters will ignite.

Whilst any resultant fire would typically be retained within the fume extraction unit, the damage to the extractor could be significant. It is therefore essential to minimise the possibility of this occurring by undertaking an appropriate Risk assessment to determine:-

- a). Whether additional fire protection equipment should be installed.
- b). Appropriate maintenance procedures to prevent the risk of build-up of debris which could potentially combust.

This unit should not be used on processes where sparks could occur, with explosive dusts and gases, or with particulates which can be pyrophoric (can spontaneously ignite), without implementation of additional precautions

It is essential that nozzles or other extraction/ fume capture devices and hoses/pipework are cleaned regularly to prevent the build-up of potentially ignitable debris

Before Installation

3 01

Packaging Removal & Unit Placement

Before installation, check the extraction unit for damage. All packaging must be removed before the unit is connected to the power supply.

Please read all instructions in this manual before using this extractor.

1. Move the unit to the location where it is going to be installed and remove the outer packaging. **This unit should be installed in a well-ventilated area.**

Ensure that 500 mm space is available around any vented panels on the extractor to ensure adequate airflow.

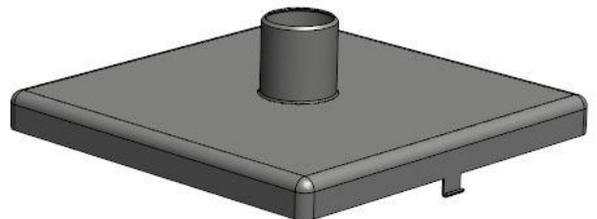
2. Check the filter is located in its correct position before replacing the lid and securing the clips



Do not block or cover the airflow and motor cooling ports on the unit, as this severely restricts airflow and may cause damage to the unit.



Under no circumstances should the exhaust outlet/s be covered as this will restrict the airflow and cause overheating.



Installation

4 01

Specification: 3D Print Pro 2

Dimensions: Height 338mm Depth 270mm Width 283mm

Weight: 8.2kg

Voltage: 115-230V

Frequency: 50/60Hz

Full load current: 0.2A

Power: 6.6W

Capacity: 43 m³h

Connection to Power Supply

Please follow the above specification when selecting the power supply outlet for the extraction system, ensure the power supply is suitable before connecting the 3D Print Pro system.

Check the Integrity of the electrical power cable, if the supply cord is damaged the extraction unit should not be connected to the mains. The supply cord should only be replaced by a BOFA engineer as an electrical safety test may be required after replacement.



The extraction unit **MUST** be connected to a properly earthed outlet.



If your extraction system was ordered with any optional extras please read section 4.02 before the power connection is made as additional connections may be required before power is connected to the extractor.

Connect the power cable to an isolated electrical supply.

The mains socket should be installed near the extractor it should be easily accessible and able to be switched On/ Off. The cable run should be arranged so as not to create a trip hazard.

Pairing with the 3D printer System

The 3D PrintPRO 3 has been specially designed to be used alongside a wide spectrum of middle range 3D printers available on the market.

Fume can be captured in a number of ways including nozzles and funnels.

The extraction point needs to be as close as possible to the printing area without interfering with the 3D printing process to ensure effective fume extraction.



Installation

4 02

Optional added features

Remote Stop/Start feature

Enables the extraction unit to be remotely turned On / Off via an external signal.

Note: Care must be taken to ensure that the system is correctly wired in order for the extraction unit to function correctly.

DC Voltage input

This configuration requires the Black & Red cores of the signal cable (Refer to section 1 for location) to be connected to a known and tested DC power supply, in order to start the extractor.

The operating voltage for this signal is 24VDC. Only this voltage should be connected. Voltages connected outside of this range may cause irreversible damage to the relay.

Red cable = V+

Black cable = V-

When the extractor is provided with the correct DC voltage the motor will start. When the DC voltage is removed the motor will slow down and come to a stop.

The extractor will need to be turned on (See section 5 for turning the extractor on) in order for this feature to operate.

**Inlet for Signal Cable when
24V Stop/Start is fitted**

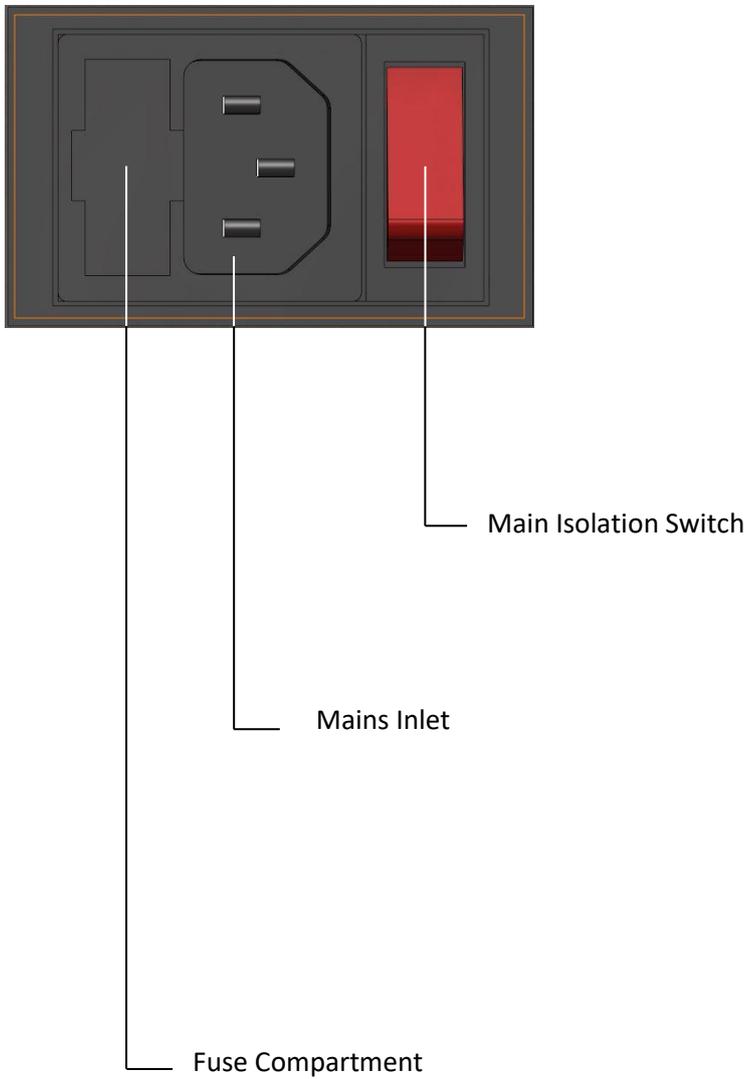


Operation

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Turning extraction unit On

The 3D Print Pro 2 features a fused IEC inlet for the mains cable as well as a main isolation switch. The unit can be powered on and off by pressing the red rocker switch to the right hand side.



Maintenance



Maintenance UK

It is a legal requirement, under regulation 9 of the COSHH regulations that all local exhaust ventilation systems are thoroughly examined and tested at least once every 14 months (typically carried out annually). The approved code of practice recommends that a visual check should be carried out at least once a week.

COSHH requires the annual inspection and testing to be carried out by a competent person and specifies that documentation results are recorded in a log.

Contact the seller for more information about inspection and certification.

Maintenance General

User maintenance is limited to cleaning the unit and filter replacement, only the manufacturers trained maintenance technicians are authorised to carry out component testing and replacement. Unauthorised work or the use of unauthorised replacement filters may result in a potentially dangerous situation and/or damage to the extractor unit and will invalidate the manufacturer's warranty.

Cleaning the unit

The powder coat finish can be cleaned with a damp cloth and non-aggressive detergent, do not use an abrasive cleaning product as this will damage the finish.

The cooling inlets and outlets should be cleaned once a year to prevent build-up of dust and overheating of the unit.

Filter Information

A log of filter changes should be maintained by the user.

The filters require attention when the display shows the configuration shown on the next page or when the extractor no longer removes fume efficiently.

It is recommended that a spare set of filters are kept on site to avoid prolonged unit unavailability. Part numbers for replacement filters can be found on the filters fitted in your system.

To prevent overheating, units should not be run with a blocked filter condition, or with dust obstruction of Inlets / Outlets.

Fire Risk Warning

In the very rare event that a burning ember or spark is drawn into the fume extraction unit, it may be possible that the filters will ignite.

Whilst any resultant fire would typically be retained within the fume extraction unit, the damage to the extractor could be significant.

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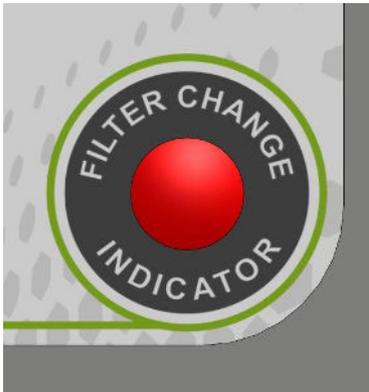
It is essential that nozzles or other extraction/ fume capture devices and hoses/pipework are cleaned regularly to prevent the build-up of potentially ignitable debris

Maintenance

6 02

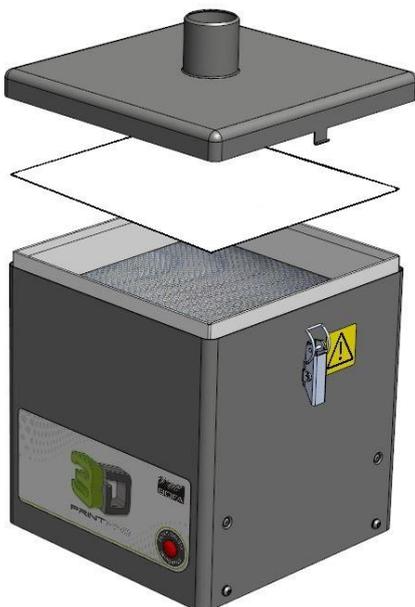
Filter Replacement

The 3D Print Pro 2 will alert the user when its filter needs to be replaced. When the filter becomes full the red 'Filter Condition' light will glow.



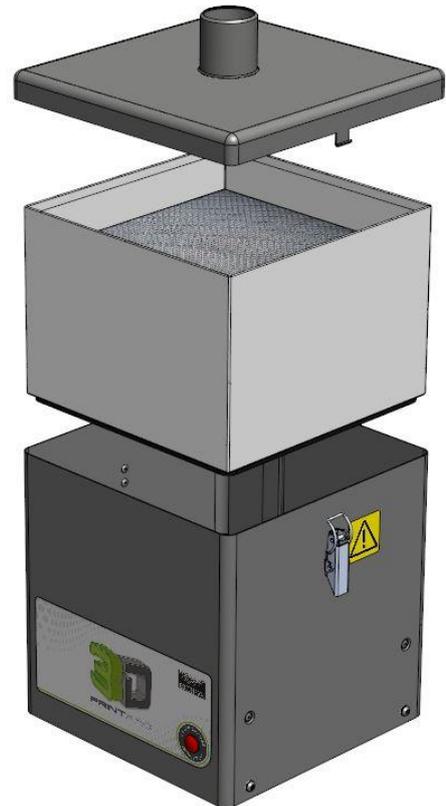
To remove and replace the pre filter follow the procedure detailed below.

1. Isolate the electrical supply to the extractor
2. Undo the clips on the sides of the unit and remove the lid.
3. Lift the pre filter pad out of the top of the combined filter. Replace with a new pad.
4. Replace the lid and secure the clips.



To remove and replace the combined filter follow the procedure detailed below.

1. Isolate the electrical supply to the extractor
2. Undo the clips on the sides of the unit and remove the lid.
3. Lift the filter out of the unit and remove the pre filter pad from the top. Once removed it is recommended that the used filters are bagged and sealed.
4. Lower the new filter into position and replace the pre filter pad.
5. Replace the lid and fasten the clips.



Note: The filter MUST be fitted when the extractor is in use.

Replacement Parts



Consumable Spares

The 3D Print Pro 2 contains a combined filter. These should be replaced when instructed to do so by the 3D Print Pro extraction system (see section 6 for replacing the filters)

To maintain performance it is important that the filters are replaced with identical BOFA filters. To re-order please refer to the Filter number printed on the filter installed in your extraction unit.

Maintenance Protocol

Users can record changes in filter change intervals on the table below.

Unit Serial Number:			
Pre filter		Combined filter	
Date	Engineer	Date	Engineer

Filter disposal

The combined filter is manufactured from non-toxic materials. Filters are not re-usable, cleaning used filters is not recommended. The method of disposal of the used filters depends on the material deposited on them.

For your guidance

Deposit	EWC Listing*	Comment
Non Hazardous	15 02 03	Can be disposed of as non-hazardous waste.
Hazardous	15 02 02M	The type of hazard needs to be identified and the associated risks defined. The thresholds for these risks can then be compared with the amount of material in the filters to see if they fall into the hazardous category, if so, the filters will need to be disposed of in line with the local/national regulations.

*European Waste Catalogue

System Specifications



Unit: 3D Print Pro 2

Capacity: 43 m³h
Weight: 8.2kg
Motor: Axial Fan
Output: 6.6W
Electrical supply: 115-230V
Hertz: 50/60Hz
Full Load Current: 0.2A
Noise Level: Below 50 dBA
(at typical operating speed)

Size:

	Metric (mm)	Imperial (inches)
Height	338	13.3
Depth	270	10.6
Width	283	11.1

Filters:

Filter Type	Construction	Efficiency
Combined Filter	Maxi Pleat Construction with Webbing Spacers	99.997% @ 0.3 microns
Pre Filter	Pad	F7 (96% @ 2 microns)

Environmental operating range:

Temperature: +5°C to + 40°C
Humidity: Max 80% RH up to 31°C
Max 50% RH at 40°C



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